



Automation Products

Cable Protection System for Automation Applications

Automation Products

Introduction

PMA Cable Protection System for Automation applications. This PMA Cable Protection System has been conceived to protect cables and wires in extreme automation and robotic installations. Through different conduit types for various requirements, system supports and a range of special accessories, torsion can be avoided and the stresses upon the cables reduced to a minimum.



Automation accessories

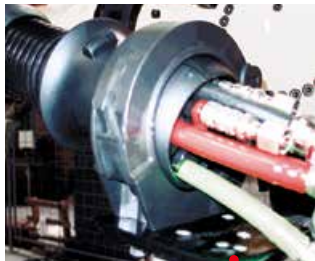
General technical details

Material

- Specially formulated polyamide 6
- Free from halogens, REACH + RoHS compliant
- Temperature range: $-40\text{ }^{\circ}\text{C}$ to $+105\text{ }^{\circ}\text{C}$, short term to $+160\text{ }^{\circ}\text{C}$

Characteristics

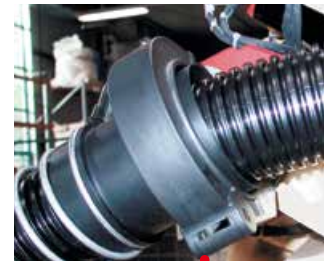
- Reduce wear to guidance and control elements
- Increase the degree of freedom of robotic installations
- Allow optimal layout of cables along moving elements
- Increase the lifetime of moving installations
- Allow quick and easy installation



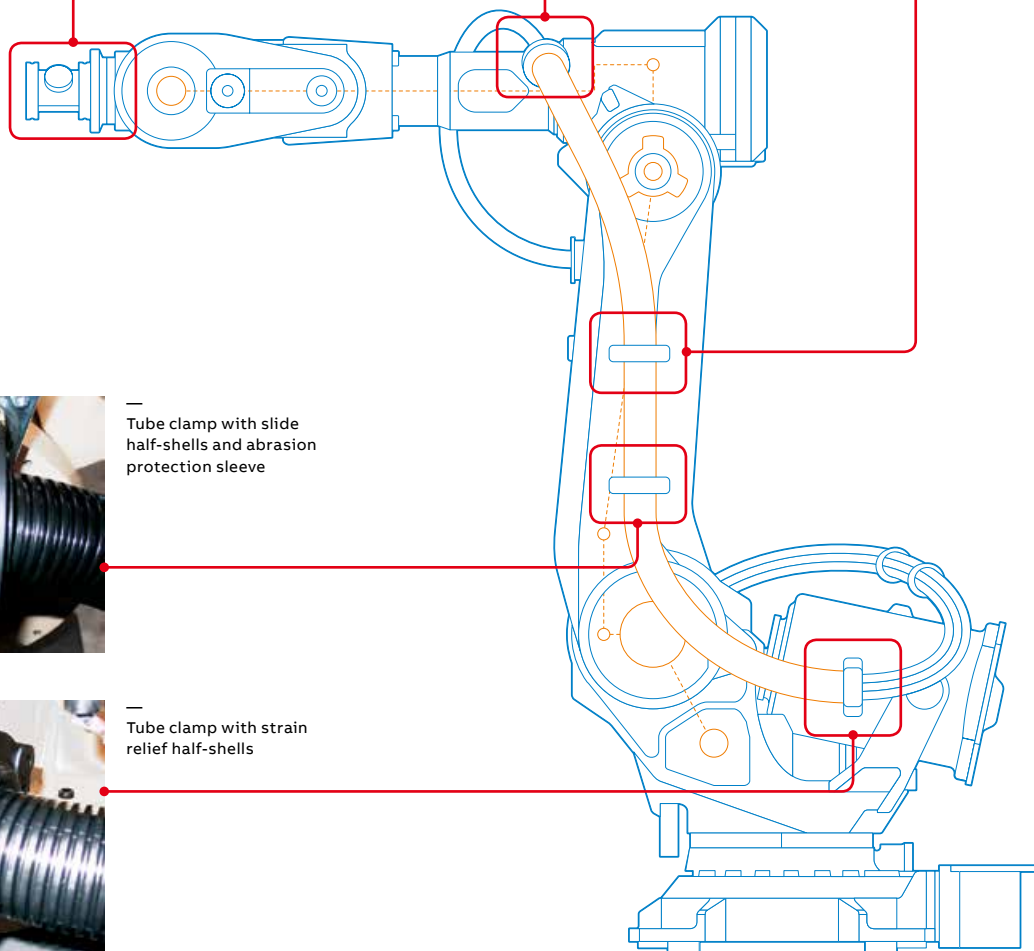
— Tube clamp with ball joint termination



— Tube clamp with ball joint sleeve



— Tube clamp with gliding bush



— Tube clamp with slide half-shells and abrasion protection sleeve



— Tube clamp with strain relief half-shells

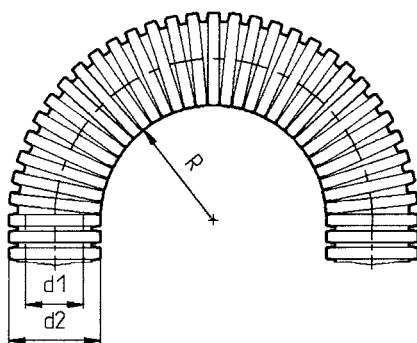
Automation Products

Overview of conduits for Automation/movable systems

	XR90	PIS/PIH	ESD	PUE	POS
Material					
Material	PA12	PA12	PA12	PUR	PP
Special feature	3-layer conduit	flame retarded	antistatic		
Free from halogens, REACH + RoHS compliant	yes	yes	yes	yes	yes
Temperature range	-40 °C ... +95 °C continuous	-40 °C ... +95 °C continuous	-40 °C ... +95 °C continuous	-60 °C ... +50 °C continuous	-25 °C ... +95 °C continuous
Characteristics					
Fatigue/reversed bending					
Multiaxial movements	●	◆	◆	●	—
Abrasion resistance					
Application areas					
Automation	●	●	◆	◆	●
Robotics	●	●	◆	●	◆
Features					
	with wear indicator	UL 94 V0	electrostatically discharging	for tight bending radii	inexpensive

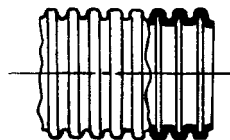
Key

|||| very high
 || low
 ● recommended
 ◆ suitable

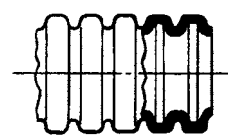


Stat. radius = Lowest recommended bending radius for static (fixed) installation

Dyn. radius = Lowest recommended bending radius for dynamic (flexible) installation



Fine profile T
Tight bending radius



Coarse profile G
High pull-out strength

Automation Products

Conduits



XR90 – Three layer corrugated conduit, very flexible, medium-duty

- For robotics and automation applications
- With wear indicator (three different colours)

Order No. black	Conduit size		Inside Ø	Outside Ø	Stat./Dyn. radius	PU meter
	NW	metric				
XR90G-29BR	29	32	29.1 mm	34.3 mm	45/110 mm	50
XR90G-36BR	36	40	36.8 mm	42.2 mm	60/165 mm	30
XR90G-48BR	48	50	47.3 mm	54.2 mm	70/200 mm	30
XR90G-56BR	56	68	56.3 mm	67.3 mm	110/270 mm	30
XR90G-70BR	70	80	67.4 mm	79.8 mm	150/350 mm	30

Technical data

Outer, intermediate and inner layer made from specially formulated polyamide 12

Very good chafing resistance

Excellent resistance to continuous bending

No abrupt conduit failure due to high tear propagation resistance

Temperature range:

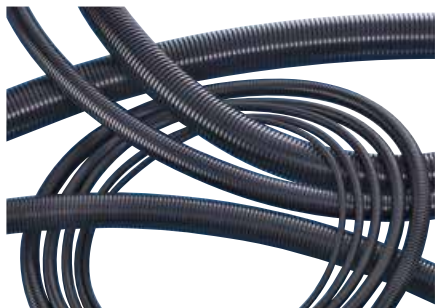
–40 °C to +95 °C, short-term to +150 °C

Products in this brochure are based on a size range from NW29–NW70. Many of the individual products described here are available also in other sizes. Please refer to our PMA main catalogue on www.pma.ch.

For smaller conduit sizes please ask your local sales contact.

Automation Products

Conduits



PIS/PIH – Highly flexible, medium- and heavy-duty

- For robotics and automation applications
- UL 94 V0



Order No. black	Conduit size		Inside Ø	Outside Ø	Stat./Dyn. radius	PU meter
	NW	metric				
PIST-29B	29	32	29.0 mm	34.3 mm	45/110 mm	50
PIST-36B	36	40	36.5 mm	42.5 mm	60/165 mm	30
PIST-48B	48	50	47.5 mm	54.5 mm	70/180 mm	30
PIHG-56B	56	68	56.3 mm	67.2 mm	110/270 mm	30
PIHG-70B	70	80	67.2 mm	79.6 mm	150/350 mm	30

Technical data

Specially formulated polyamide 12

Very good resistance to reversed bending

Temperature range:

–50 °C to +95 °C, short-term to +150 °C

Automation Products

Conduits



ESD – Very flexible, medium-duty

- For dynamic applications in robotics and automation where electrostatic charge and uncontrolled discharge need to be avoided

Order No. black	Conduit size		Inside Ø	Outside Ø	Stat./Dyn. radius	PU meter
	NW	metric				
ESDT-29B	29	32	29.0 mm	34.3 mm	55/110 mm	50
ESDT-36B	36	40	36.5 mm	42.5 mm	60/160 mm	30
ESDT-48B	48	50	47.5 mm	54.5 mm	70/200 mm	30
ESDG-56B	56	68	56.5 mm	67.0 mm	110/250 mm	30
ESDG-70B	70	80	67.5 mm	80.0 mm	150/330 mm	10

Technical data

Specially formulated polyamide 12

Prevents electrostatic charging

High dynamic load resistance

Temperature range:

–40 °C to +90 °C, short-term to +150 °C

Automation Products

Conduits



PUE – Highly flexible, medium-duty

- For robotic applications with multi-axial movements
- Specially suitable for tight bending-radii

Order No. black	Conduit size		Inside Ø	Outside Ø	Stat./Dyn. radius	PU meter
	NW	metric				
PUET-29B	29	32	28.8 mm	34.5 mm	40/90 mm	30
PUET-36B	36	40	35.8 mm	42.4 mm	50/120 mm	30
PUET-48B	48	50	48.6 mm	54.5 mm	60/130 mm	21
PUEG-56B	56	68	56.3 mm	67.2 mm	90/170 mm	30
PUEG-70B	70	80	68.2 mm	80.5 mm	100/220 mm	30

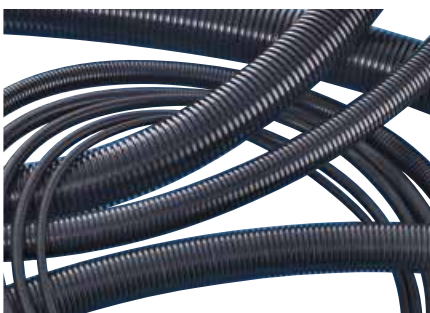
Technical data

Specially formulated polyurethane

Highest reversed bending resistance

Excellent chafing characteristics

Temperature range: -60 °C to +50 °C



POS – Highly flexible, medium-duty

- For automation as well as for machine building and industrial installations, especially where continuous movements occur

Order No. black	Conduit size		Inside Ø	Outside Ø	Stat./Dyn. radius	PU meter
	NW	metric				
POST-29B	29	32	29.0 mm	34.5 mm	50/120 mm	50
POST-36B	36	40	36.5 mm	42.5 mm	60/180 mm	30
POST-48B	48	50	47.5 mm	54.5 mm	70/195 mm	30
POSG-70B	70	80	67.2 mm	79.6 mm	150/350 mm	30

For smaller conduit sizes please ask your local sales contact.

Automation Products

Automation accessories



SH – Tube clamp, one-piece

- To be used with GN half-shells to optimally fix/guide conduits
- Serves as a fixation for functional inserts (TK, KE) which increase the degrees of freedom for cable packs and reduce mechanical stresses

Order No. black	Fits with half-shell GN			Fits to conduit size		Length	Height	Width
	Fine Profile	Coarse Profile	Slide	NW	metric			
BSH-R29	BGN-S29T	BGN-S29G	BGN-R29	29	32	71.0 mm	67.0 mm	26.0 mm
BSH-R36	BGN-S36T	BGN-S36G	BGN-R36	36	40	81.5 mm	77.5 mm	26.0 mm
BSH-R48	BGN-S48T	BGN-S48G	BGN-R48	48	50	96.0 mm	91.0 mm	26.0 mm
BSH-R56	–	BGN-S56G	BGN-R56	56	68	112.5 mm	103.5 mm	30.0 mm
BSH-R70	–	BGN-R70G	BGN-R70	70	80	149.0 mm	144.0 mm	40.0 mm

Technical data

Content of delivery:

Tube clamp, 1 PT screw, 1 straight pin



GN – Strain relief half-shell

- For conduit fixation in combination with tube clamp SH and LH
- Fixes conduit against axial movements
- Allows for rotation of the conduit (within tube clamp SH)

Order No. black Fine Profile	Coarse Profile	Fits with tube clamp	Fits to conduit size		Outside Ø	Width
			NW	metric		
BGN-S29T	BGN-S29G	BSH-R29	29	32	47.0 mm	34.0 mm
BGN-S36T	BGN-S36G	BSH-R36	36	40	55.0 mm	34.0 mm
BGN-S48T	BGN-S48G	BSH-R48	48	50	66.5 mm	36.5 mm
–	BGN-S56G	BSH-R56	56	68	81.0 mm	38.0 mm
–	BGN-R70G	BSH-R70	70	80	105.0 mm	45.0 mm
–	BGN-S70G	BLH-R70	70	80	93.5 mm	38.0 mm

Automation Products

Automation accessories



GN – Slide half-shell

- Insert in combination with tube clamp SH
- Allows gliding of the conduit in the clamps and thus reduce axial stress on the conduit
- Allow for both rotation of the conduit and axial movement

Order No. black	Fits with	Fits to conduit size		Outside Ø	Width
		NW	metric		
BGN-R29	BSH-R29	29	32	47.0 mm	34.0 mm
BGN-R36	BSH-R36	36	40	55.0 mm	36.0 mm
BGN-R48	BSH-R48	48	50	66.5 mm	36.5 mm
BGN-R56	BSH-R56	56	68	81.0 mm	38.0 mm
BGN-R70	BSH-R70	70	80	105.0 mm	45.0 mm



GN – Strain relief half-shell reduction

- For reduction to the next smaller conduit size
- In combination with ball joint parts NW70

Order No. black	Fits with	Fits to conduit size		Conduit profile	Outside Ø Width
		NW	metric		
BGN-R56G/70G	BTR-R70G	70–56	80–68	G	80.0 mm / 35.0 mm
	BKE-R70G				

Automation Products

Automation accessories



GS – Grommet half-shell

- Insert to the SH-R70 tube clamp to hold a grommet (KS-R70/xx)

Order No. black	Fits to conduit size		Outside Ø	Width
	NW	metric		
BGS-R70	70	80	105.0 mm	45.0 mm



KS – Grommet

- For arrangement and strain relief of a loom of hoses and leads of given dimensions in cable assemblies
- To be fixed in GS-R70 grommet half-shell or directly inserted into KE-R70G

Order No. black	Fits to conduit size NW	Inside Ø	Outside Ø	Width
BKS-R70/00	70	17.5 mm	81.5 mm	35.0 mm
BKS-R70/01	70	28.0 mm	81.5 mm	35.0 mm
BKS-R70/02	70	13.2 mm	81.5 mm	35.0 mm
BKS-R70/03	70	17.5 mm	81.5 mm	35.0 mm
BKS-R70/04	70	17.5 mm	81.5 mm	30.0 mm
BKS-R70/05	70	28.0 mm	81.5 mm	30.0 mm

Technical data

Special polymeric material

Free from halogens and cadmium

Automation Products

Automation accessories



TK – Ball joint sleeve

- Used within SH-R70 tube clamp
- Increased degree of freedom for cable packs in robotic applications
- The ball joint offers additional flexibility and reduces mechanical stress on the conduit
- Can be used with TR strain relief insert to fix the conduit in axial direction

Order No. black	Fits to conduit size		PT screws	Outside Ø	Length
NW	metric				
BTK-R70	70	80	KA 50x20	122.0 mm	140.0 mm

Technical data

Content of delivery: Ball joint sleeve, 4 PT screws



TR – Strain relief insert

- Used to fix the conduit against axial movements in TK ball joint sleeves
- Rotation of the conduit remains possible

Order No. black	Fits to conduit size		Outside Ø	Length
NW	metric			
BTR-R70G	70	80	92.0 mm	25.0 mm

Automation Products

Automation accessories



KE – Ball joint termination

- Used in the SH-R70 tube clamp
- Offers highest flexibility at the end of the installation
- Provides additional relief to conduit and cables due to reduced mechanical stress
- A grommet can be inserted directly into this termination to hold and strain-relief the cables

Order No. black	Fits to conduit size		PT screws	Outside Ø	Length
NW	metric				
BKE-R70G	70	80	KA 50x20	122.0 mm	128.0 mm

Technical data

Content of delivery: Ball joint termination, 4 PT screws



LH – Tube clamp, two-pieces

- In automation applications for fixing PMA conduits
- Compact, space saving design

Order No. black	Contains tube clamps + half-shell GN	Fits to conduit size		Conduit profile	Length	Height	Width
	NW	metric					
BLH-R56G	BLH-R70 + BGN-S56G/70G	56	68	G	121.0 mm	128.0 mm	30.0 mm
BLH-R70G	BLH-R70 + BGN-S70G	70	80	G	121.0 mm	128.0 mm	30.0 mm

Technical data

Allows optimum installations in automation applications due to space saving design

Content of delivery: Tube clamp LH, GN half shells, 2 PT screws, 1 straight pin

Automation Products

Automation accessories



- SS/SV – Abrasion protection sleeve**
- Abrasion protection for corrugated conduits in positions exposed to chafing
 - Excellent chafing characteristics

Order No. black	Fits to conduit size		Outside Ø	Width
	NW	metric		
BSS-29	29	32	55.0 mm	26.0 mm
BSS-36	36	40	63.0 mm	30.0 mm
BSS-48	48	50	75.0 mm	30.0 mm
BSS-56G	56	68	90.0 mm	33.0 mm
BSV-70G	70	80	108.0 mm	60.0 mm

Technical data

Content of delivery:
Abrasion protection sleeves with assembling screws

Automation Products

Automation accessories



DKLK – Heavy-duty swivel base

- For SH + LH tube clamps
- Allows rotation of cable pack supports

Order No. black	Fits to tube clamp	Length	Width	Height
DKLK-R56X56	BSH-R29/BSH-R48	56.0 mm	56.0 mm	21.5 mm
DKLK-R100X80	BSH-R70	100.0 mm	80.0	20.0 mm
DKLK-R100X80/01	BSH-R29/BSH-R48	100.0 mm	80.0 mm	23.0 mm

Technical data

Black anodised aluminium

Robust construction, sealed high quality bearing with minimal play

Temperature range: -50 °C to +105 °C

Content of delivery:

Swivel Base, 1 hexagon socket head cap screw



AS – Conduit support sleeve

- Conduit support sleeve for PMA conduit type PUE to increase the system pull-out strength

Order No. black	Fits to conduit size		Conduit profile	Inside Ø	Outside Ø	Length
BAS-29T	29	32	T	30.0 mm	30.0 mm	34.0 mm
BAS-36T	36	40	T	38.0 mm	38.0 mm	47.0 mm
BAS-48T	48	50	T	50.0 mm	50.0 mm	47.0 mm

Automation Products

Automation accessories



ES – Internal conduit sleeve support

- Conduit support sleeve for PMA conduits type PUE and PIH to increase the system pull-out strength

Order No. black	Fits to conduit size		Conduit profile	Inside Ø	Outside Ø	Length
NW	metric					
BES-70G	70	80	G	63.0 mm	80.0 mm	23.0 mm



GG – Flange straight

- Ingress protection: IP50 without conduit seal ring (IP65 with conduit seal ring)



Order No. black	Order No. grey	Fits to conduit size NW	Width	Height	Depth
BGG-56	SGG-56	56	82.0 mm	97.0 mm	42.0 mm
BGG-70	SGG-70	70	97.0 mm	114.0 mm	48.0 mm

Technical data

Flange seal FGO4 made from EPDM

Flange seal FGO4/01 made from NBR

Temperature range with FGO4: -40 °C to +105 °C

Temperature range with FGO4/01: -25 °C to +70 °C

Content of delivery: Flange part, fixation clamps (incl. 2 screws), flange seal (FGO4 or FGO4/01), conduit seal ring (optional for IP65)

Automation Products

Automation accessories



GO – Flange 90° elbow

- Ingress protection: IP50 without conduit seal ring (IP65 with conduit seal ring)



Order No. black	Order No. grey	Fits to conduit size NW	Width	Height	Depth
BGO-56	SGO-56	56	82.0 mm	97.0 mm	101.0 mm
BGO-70	SGO-70	70	97.0 mm	114.0 mm	115.0 mm

Technical data

Flange seal FGO4 made from EPDM

Flange seal FGO4/01 made from NBR

Temperature range with FGO4: –40 °C to +105 °C

Temperature range with FGO4/01: –25 °C to +70 °C

Content of delivery: Flange part, fixation clamps (incl. 2 screws), flange seal (FGO4 or FGO4/01), conduit seal ring (optional for IP65)

Automation Products

Automation accessories



GH – Tube clamp, one-piece

- For general machine and installation applications

Order No. black	Order No. grey	Fits to conduit size		Width	Fixing screws
		NW	metric		
BGH-23	SGH-23	23	25	16.0 mm	2 x M5
BGH-29	SGH-29	29	32	19.0 mm	2 x M6
BGH-36	SGH-36	36	40	24.0 mm	2 x M6
BGH-48	SGH-48	48	50	24.0 mm	2 x M6

Technical data

Integrated rib provides axial strain relief

Allows turning of the conduit thus avoiding torsion stresses

Pre-fixation on the conduit possible

Allows solid fixation with 2 screws

Automation Products

Automation accessories



SGS – Tube clamp

- For fixation of static conduits

Order No. black	Fits to conduit size NW	Width	Height	Depth
SGS-36	36	80.0 mm	48.0 mm	19.0 mm
SGS-48	48	94.0 mm	58.0 mm	19.0 mm
SGS-56	56	118.0 mm	72.0 mm	24.0 mm
SGS-70	70	130.0 mm	85.0 mm	24.0 mm

Technical data

Galvanized steel

Elastomer profile (EPDM) free from halogens

Smooth connection to PMA conduits








Good resistance to ozone and ageing

Temperature range: -40 °C to +120 °C

Automation Products

Possible combinations


Tube clamp and half-shell

	Tube clamp	Half-shells		Swivel base
		Slide half-shells	Strain relief half-shells	
	BSH	BGN	BGN	DKLK
				
Conduit size	Tube clamp	Slide half-shell	Strain relief half-shell	Swivel base
29	BSH-R29	BGN-R29	BGN-S29*	DKLK-R56x56
36	BSH-R36	BGN-R36	BGN-S36*	DKLK-R56x56
48	BSH-R48	BGN-R48	BGN-S48*	DKLK-R56x56
56	BSH-R56	BGN-R56	BGN-S56	DKLK-R100x80
70	BSH-R70	BGN-R70	BGN-R70G	DKLK-R100x80
				
		BSH + BGN	BSH + BGN	BSH + DKLK

Tube clamp and ball joint sleeve

	BSH	BTK	BTK + BTR + (BGN)	DKLK
				
Conduit size	Tube clamp	Slide half-shell	Strain relief insert	Swivel base
56	BSH-R70	BTK-R70	BTK-R70 + BTR-R70G + BGN-R56G/70G	DKLK-R100x80
70	BSH-R70	BTK-R70	BTK-R70 + BTR-R70G	DKLK-R100x80
				
		BSH + BTK	BSH + BTK + BTR + (BGN)	BSH + DKLK

Tube clamp and ball joint termination

	BSH
	
Conduit size	Tube clamp
56	BSH-R70
70	BSH-R70

	BKE + (BGN)	DKLK
		
Conduit size	Ball joint termination	Swivel base
56	BKE-R70G + BGN-R56G/70G	DKLK-R100x80
70	BKE-R70G	DKLK-R100x80
		
	BSH + BKE + (BGN)	BSH + DKLK

* Replace with "T" to order fine profile or "G" to order coarse profile

Index

Products in alphabetical order

Order No.	GID No.	Page
BAS-29T	7TAA292850R0000	15
BAS-36T	7TAA292850R0001	15
BAS-48T	7TAA292850R0002	15
BES-70G	7TAA292850R0012	16
BGG-56	7TAA292860R0001	16
BGG-70	7TAA292860R0002	16
BGH-23	7TAA292720R0014	18
BGH-29	7TAA292720R0015	18
BGH-36	7TAA292720R0016	18
BGH-48	7TAA292720R0017	18
BGN-R29	7TAA292890R0001	10
BGN-R36	7TCA292000R7436	10
BGN-R48	7TAA292890R0004	10
BGN-R56	7TCA292000R7437	10
BGN-R56G/70G	7TAA292890R0007	10
BGN-R70	7TAA292890R0009	10
BGN-R70G	7TAA292890R0010	9
BGN-S29G	7TAA292680R0005	9
BGN-S29T	7TAA292680R0006	9
BGN-S36G	7TAA292680R0007	9
BGN-S36T	7TAA292680R0008	9
BGN-S48G	7TAA292680R0009	9
BGN-S48T	7TAA292680R0010	9
BGN-S56G	7TCA292000R7438	9
BGN-S70G	7TAA292680R0011	9
BGO-56	7TAA292860R0010	17
BGO-70	7TAA292860R0011	17
BGS-R70	7TAA292890R0011	11
BKE-R70G	7TAA292890R0012	13
BKS-R70/00	7TAA292890R0013	11
BKS-R70/01	7TAA292890R0014	11
BKS-R70/02	7TCA292000R0744	11
BKS-R70/03	7TCA292000R0745	11
BKS-R70/04	7TCA292000R0746	11
BKS-R70/05	7TCA292000R0747	11
BLH-R56G	7TCA292000R0025	13
BLH-R70G	7TCA292000R0026	13
BSH-R29	7TAA292890R0015	9
BSH-R36	7TCA292000R7433	9
BSH-R48	7TAA292890R0016	9
BSH-R56	7TCA292000R7435	9
BSH-R70	7TAA292890R0017	9
BSS-29	7TAA292850R0015	14
BSS-36	7TAA292850R0016	14
BSS-48	7TAA292850R0017	14
BSS-56G	7TAA292850R0018	14
BSV-70G	7TAA292850R0019	14
BTK-R70	7TAA292890R0018	12
BTR-R70G	7TAA292780R0022	12
DKLK-R100X80	7TAA292890R0019	15
DKLK-R100X80/01	7TAA292890R0020	15

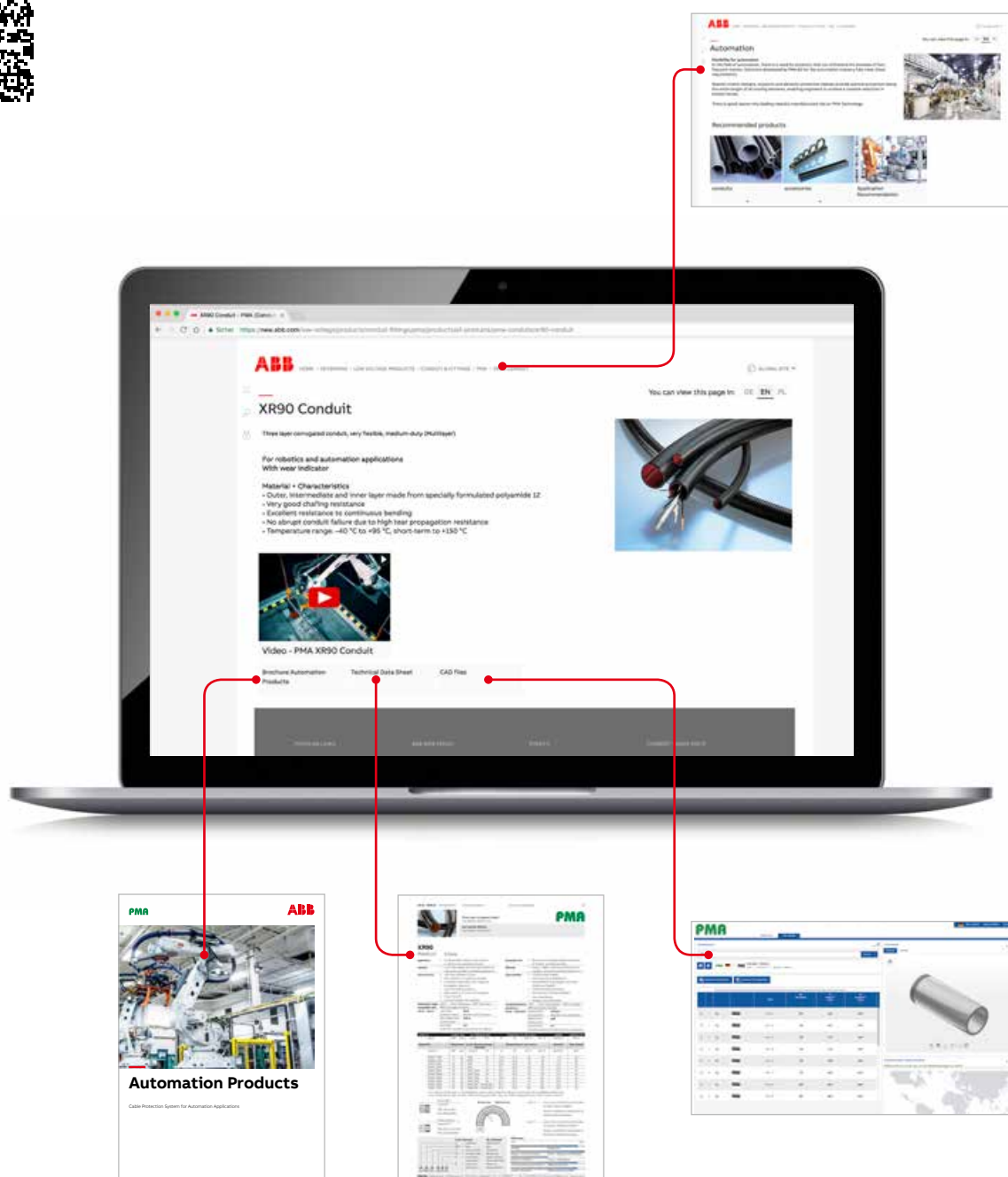
Order No.	GID No.	Page
DKLK-R56X56	7TAA292890R0021	15
ESDG-56B.30	7TCA292000R7720	7
ESDG-70B.10	7TCA292000R7722	7
ESDT-29B.50	7TAA292240R0054	7
ESDT-36B.30	7TAA292240R0055	7
ESDT-48B.30	7TAA292240R0056	7
PIHG-56B.30	7TAA292360R0033	6
PIHG-70B.30	7TAA292360R0036	6
PIST-29B.50	7TAA292240R0165	6
PIST-36B.30	7TAA292240R0167	6
PIST-48B.30	7TAA292240R0169	6
POSG-70B.30	7TAA292900R0008	8
POST-29B.50	7TAA292240R0175	8
POST-36B.30	7TAA292240R0176	8
POST-48B.30	7TAA292240R0177	8
PUEG-56B.30	7TAA292360R0043	8
PUEG-70B.30	7TAA292360R0044	8
PUET-29B.30	7TAA292900R0005	8
PUET-36B.30	7TAA292900R0006	8
PUET-48B.21	7TAA292900R0007	8
SGH-23	7TAA292720R0047	18
SGH-29	7TAA292720R0048	18
SGH-36	7TAA292720R0049	18
SGH-48	7TAA292720R0050	18
SGS-36	7TAA292720R0061	19
SGS-48	7TAA292720R0062	19
SGS-56	7TAA292720R0063	19
SGS-70	7TAA292720R0064	19
XR90G-29BR.50	7TAA292240R0322	5
XR90G-36BR.30	7TAA292240R0323	5
XR90G-48BR.30	7TAA292240R0324	5
XR90G-56BR.30	7TCA292000R7415	5
XR90G-70BR.30	7TCA292000R7414	5

Further information

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- Brochure Automation Products
- CAD files
- Complete PMA automation product portfolio
- Videos



There is good reason why leading robotics manufacturers rely on PMA cable protection from ABB. Special conduit designs, supports and abrasion protection sleeves provide optimal protection along the entire length of all moving elements, enabling engineers to achieve a massive reduction in torsional forces.



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