Underwater cables for oceanography & seismic systems

The Quality Connection



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for Marine applications

LEONI is a global provider of products, solutions and services for energy and data management in the automotive sector and other industries.

With the market Marine LEONI provides the customers with all the expertise of a global enterprise, focused on the needs of the shipbuilding industry. With an extensive portfolio of products and services LEONI will assist you across the entire lifecycle of your projects – worldwide.

As a strong partner, LEONI offers application-specific cable and cable system solutions meeting national and international standards. You can trust in the wellfounded sector and product knowledge as well as many years of experience.

Your needs: Innovative quality products, proven and project-related system solutions, as well as highest availability and sustainable service management are matter of course for LEONI.

What sets LEONI apart:

Research & Development

We invite you to benefit from the globally interlinked know-how of the LEONI Group and the work done by our Corporate Research & Development department. By conducting research projects that transcend individual sectors we tap synergies within the group and thereby provide additional potential for innovation.

A high degree of vertical integration in cable production This is something virtually no other cable manufacturer can boast: from ultra thin copper wire through to hybrid cable thick as an arm, everything is done in our own production plants. Optimized results are achieved by using components which are matching up.

Cable systems

We also offer ready-to-connect and ready-to-fit assembled cable systems and fully wired modules.

Global presence

We have our own production facilities in all of the world's key industrial regions and are therefore always in close proximity to you.

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Underwater cables

for oceanography & seismic systems



LEONI offers cables for underwater applications that ensure interference-free telemetry of seismic activity on the seabed. In addition, the cables supply e.g. underwater robots with data and energy, both in fixed and mobile systems, i.e. also when a robot is pulled through water on the seabed.

Available are hybrid round cables, e.g. for a sonar system, for a scanning sonar, for electromagnetic measuring systems and for marine measuring applications. LEONI also develops underwater cables for the connection between lighthouse and land, trailing cables for offshore applications, underwater fibre optic cables with steel reinforcement and deep-sea cables.



Our technical competence

Which elements can we integrate into a towing and under water cable?

- Power cores up to 6 kV
- Control cores, pairs, triples and quads
- Data elements up to Cat. 7
- Bus cable elements
- Fiber optic elements
- Air, gas and fluid hoses
- All kinds of screening elements
- Strength members steel and aramid up to a load of 100 kN
- Cross-linked and non cross-linked sheathing materials

Which cable characteristics can we realize?

- Standard towing cables up to a load of 100 kN
- Neutrally buoyant cables
- Floating cables
- Torque balanced cables
- Sea bottom layable cables
- Water blocked cables longitudinally up to 100 bars and transversally up to 5000 bars
- Hybrid cables
- Cable assemblies

On the following pages you will find some of out realized projects. All our cable solutions are individually designed and manufactured according to the customer special requirements.

Hybrid round cable

for a sonar system

Underwater cable

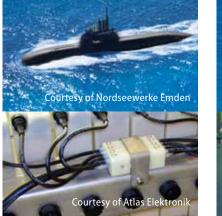
for the connection between a light house and the shore

Hybrid round cable

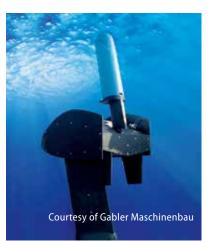
Description	Developed for the connection of a control unit with the lateral sonar of a submarine. It contains the power supply, which is screened separately, as well as three data	Designed for the connection between the shore and a light house. Due to the applied reinforcement by steel mesh wire the cable features a	This is a new development especially for use in a float, in order to allow for deeply submerged submarines the communica- tion from deep areas.
	wire pairs. The cable is exposed to a water pressure of up to 40 bars in the depth during a diving session.	highly mechanical stability. This allows even installation in a stony riparian area without any problem.	For this purpose the float carries various sensors, which allow communication in different networks. In a modified version a civil application could be thinkable and will thus be offered for example to marine engineering institutions for platforms or other facilities. The cable also provides towing the float, besides the data transmission task and supplies the required energy.
Fields of application	 For outdoor For use in humid rooms as well as in sea- and brackwater 	 For outdoor and underwater use 	 For underwater applications with fiber optic element for data transmission and power supply
Outer jacket	Polyether-Polyurethane	Polyether-Polyurethane	Polyether-Polyurethane
Mechanical characteristics	Seawater resistantTransversally water blocked	 Seawater resistant 	 Seawater resistant

Transversally water blocked

Halogen free







Hybrid round cables

for a scanning sonar

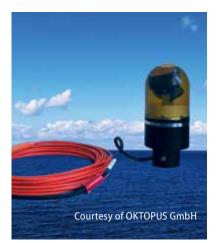
Round cable

for an electromagnetic measurement system

Hybrid round cable

for sea measurement applications

The Scanning-Sonar head is an echo depth finder, which can cover a semi	This partially longitudinal water tight cable provides power supply.	Developed for the connecting vessels with a pipeline inspection robot.	– Description
spherical area.	Even at damages of the outer cable jacket	A tension-relieved hybrid design	
The sonar functions at a frequency of 200 kHz and can display depth profiles of	the function remains intact.	with aramid reinforced polyurethane double jacket.	
large areas.	A tension-relieved hybrid design with aramid reinforced polyurethane double		
The cable adopts also the occurring tow- ing forces by means of an aramid braid.	jacket.		
	Connected components, such as plugs, couplings and distributors remain undam- aged at a water pressure of up to 60 bars (no water intrusion).		
 For outdoor and underwater use 	 For outdoor and underwater use 	 Hybrid round cable with tensile strength of min. 12 kN for pulling applications 	Fields of application
Polyether-Polyurethane	Polyether-Polyurethane	Polyether-Polyurethane	Outer jacket
 Seawater resistant 	Seawater resistantTransversally water blocked	Seawater resistantFor flexible installationTearproved	Mechanical characteristics





Courtesy of Wehrtechnische Dienststelle



Towing cable

for offshore applications

Underwater fiber optic cable

with steel reinforcement

		A CONTRACTOR OF THE OWNER	
Description	This offshore cable connects a master station with a submarine hammer, which fixes mechanical elements at the sea ground.	A hybrid design with a fiber optics element and several copper conductors for the power supply of the optic-electric converters.	The deep sea cable is filled with a special gel. This ensures a form stable behavior at up to 500 bars lateral pressure.
	Because of the high mechanical load, the cable features double outer jacket with embedded aramid mesh.	The cable has been installed already in the bay of Gdansk.	
Fields of application	 For power and control supply For outdoor and underwater applications 	 For fixed installation Installation in cable ducts and conduits as well as on cable racks or underground laying For a max. depth of 50 m under water (sea or fresh) 	 For research up to 5000 m water depth
Outer jacket	Polyether-Polyurethane	Polyethylene (HDPE)	Reinforced Polyurethanee sheath
Mechanical characteristics	Halogen freeSunlight resistant	 Sea water resistant Longitudinally and laterally water resistant Oil, petrol, acid and leach resistant Crush resistant 	 Sea water resistant 3.5 mill. bending cycles longitudi- nally and transversally watertight Pressure resistant up to 500 bars
Approvals	UL 1581, sec. 1200 VDE 0472, part 815	IEC 60794-3 EN 187105 DIN VDE 0888-3 DIN VDE 0899	







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